

35 5. System for fixing rotary cutting dies in machines for die cutting laminar material, ~~according~~ *of*

[illegible]

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claim 1 wherein

~~to the first claim, characterized by the fact that the bolts (3) are placed on the rotary cylinder or on a flat surface in~~ a grid pattern.

- 5 6. System for fixing rotary cutting dies in machines for die cutting laminar material, of ~~to the first claim, characterized by the fact that it is provided with screwed drill holes (22) for fixing the rotary cutting die (1) to the cutting die support~~ claim 1 wherein
10 cylinder (2).

7. System for fixing rotary cutting dies in machines for die cutting laminar material, of ~~to the fifth and sixth claims, characterized by the~~ claim 5 wherein
15 ~~fact that the drill holes (22) are also placed on the rotary cutting die (1) in~~ a grid pattern ~~quadrangles, occupying the places not occupied by the bolts (3).~~

8. System for fixing rotary cutting dies in machines for die cutting laminar material, of ~~to the above claims, characterized by the fact that it has springs (13) and (14) which work on the bolt (3) so that it remains inside the hollow piston (6) when the outlet of the bolt (3) is obstructed by the~~ claim 1 wherein said system
20 ~~cutting die (1).~~
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9. System for fixing rotary cutting dies in machines for die cutting laminar material, of ~~to the above claims, characterized by the fact that~~ claim 1 wherein
30 the cutting die (1) is centered on the cutting die support cylinder (2).

10. System for fixing rotary cutting dies in machines for die cutting laminar material, of ~~to the ninth claim, characterized by the fact that it has a circumferential butt (19) and an axial butt (20)~~ claim 9 wherein
35 ~~stop~~ stop

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in the cutting die support cylinder (2), and a centering guide (21) in the cutting die (1).

5 11. System for fixing rotary cutting dies in machines for die cutting laminar material ~~according to the above claims, characterized by the fact that it~~ *of*
~~is a hole (15) with a "bolts" (16) and an adapter (17) made in the wood of the cutting die so that,~~ *Claim 1 wherein*
 10 after having moved the wood and eliminated the air from the pneumatic cylinder (5), the head (7) of the bolt (3) fixes the cutting die (1) against the cutting die support cylinder (2). *half notch*

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